



## **Sheet Metal Machine**

The Student is able to demonstrate safe and correct	Date	Sign-	Notes
performance of the following:	Date	off	110100
Operates only with instructor's permission and after receiving proper instruction.			
2. Removes jewelry, eliminates loose clothing, and confines long hair.			
3. Makes sure all guards are in place and operating correctly.			
4. Always uses proper personal protective equipment.			
5. Ensures power is off when making all/any adjustments to the machine.			
6. Use lockout/tag procedures when making repairs or performing routine maintenance.			
7. Adjusts, changes rolls, sets stops, and properly checks or assembles before operating.			
8. Never bends, rolls, crimps or beads metal which exceeds the capacity of the machine.			
9. Works with only one piece of metal at one time, never double thickness or two pieces side by side.			
10. Removes burrs from the metal before putting in the machine.			
11. Keeps hands away from clamps, jaws, rolls and other pinch points.			
12. Does not force, hit or drop levers or handles.			